

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to:

TRADINSA INDUSTRIAL, S.L.

Urbanización Zona 2, L'Estació, 29
25153 Puigverd de Lleida (Lleida)
Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023

Type of activity: M

Type of components:

Repair of components for railway vehicles

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
141	8.1 8.1 8.1/7.2	$t_1=2-6$ mm/ $t_2=3-12$ mm $D \geq 25$ mm $t = 3 - 12$ mm, $D \geq 25$ mm $t = 1.5 - 4$ mm	FW, Manually FW, Manually FW, Manually

Responsible welding coordinator (RWC): Roger Sanfeliu Prat (Level A) (IWE-ES-1865) **Born:** 1986

Deputy welding coordinator (DWC): Claudi Villardosa Cuenca (Level C) **Born:** 1968

Comments: see reverse.

Certificate No: LRQA/15085/CL1/228/21/1 A1

Valid: from 25 March 2026 to 15 December 2027

Issued on: 25 March 2026

Auditor: Fermín Espallargas



Vicente Rouco – Deputy head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/228/21/1 A1

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Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 8 mm	BW, partly mechanized
	1.4	t = 3 - 8 mm	FW, partly mechanized
	1.4	t = 1 - 20 mm	BW, partly mechanized
	1.4	t = 3 - 20 mm	FW, partly mechanized
	8.1	t ₁ =2-6 mm/t ₂ =3-12 mm D ≥ 25 mm	FW, partly mechanized
	8.1	t = 3 - 12 mm D ≥ 25 mm	BW/FW, partly mechanized
	8.1/1.1	t = 3 - 12 mm	FW, partly mechanized
	8.1/7.2	t = 1 - 4 mm	BW, partly mechanized

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020+A1:2023.

Manufacturer assessed as small manufacturer in accordance to Annex C.

Performance class limited to CPC2.

The welding coordinator Roger Sanfeliu Prat is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2: 2020+A1:2023.

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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